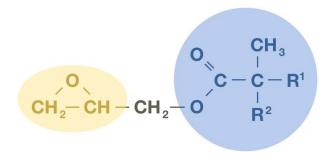
Technical Data Sheets

Cardura E10P

Description

Cardura[™] E10P is the glycidyl ester of Versatic[™] Acid 10, a synthetic saturated monocarboxylic acid of highly branched C₁₀ isomers. Its structure may be represented as:



R¹ and R² are alkyl groups. Cardura E10P is a liquid product with a low viscosity, and a mild odour.

Applications

Cardura E10P is used as an intermediate for the manufacture of resins and polymers and for different chemical syntheses via reactions with its epoxide group. Its unique reaction characteristics and properties make Cardura E10P attractive for a wide variety of paint applications, particularly those based on polyesters, acrylics and epoxy resins.

Cardura E10P is also used as a reactive diluent for epoxy resins based on bisphenol A, bisphenol F or blends of these two. Typical applications for Cardura E10P diluted resins are solvent-free coatings curing at ambient temperature and compositions for the civil engineering industry, including floorings and concrete repair compounds. Cardura E10P has good wetting characteristics and offers better crystallization resistance and improved chemical resistance in the diluted resin compared to many other diluents.

Sales Specification

Property	Test method	<u>Unit</u>	<u>Value</u>
Epoxy group content*	SMS 2026	mmol/kg	4100 - 4250
Color	ASTM D1209	Pt-Co	35 max
Water content	ASTM D4672	%m/m	0.1 max

Appearance	Visual	Clear liquid, free
		from suspended
		matter

^{*}Epoxy Equivalent Weight, 235 - 244 g/mol

Typical Properties

Property	<u>Test</u> <u>method</u>	<u>Unit</u>	<u>Value</u>
Molecular formula (main product)			C ₁₃ H ₂₄ O ₃
Viscosity at 25°C	ASTM D445	mPa.s	7.13
at 100°C		mPa.s	1.31
at 125°C		mPa.s	0.94
at 150°C		mPa.s	0.72
Density at t (when 15°C = t = 40°C)	ASTM D4052	kg/L	0.9760-0.00065 t
Vapour pressure at 37.8°C	ASTM D323	kPa	0.9
Specific heat at 25°C	ASTM D3418	kJ/kg °C	1.733
Boiling range 5%-90% (v/v) at 101.3 kPa	ASTM D86	°C	251-278
Flash point (PMCC)	ASTM D93	°C	126
Solidification point	ASTM D97	°C	below-60
Solubility of Cardura E10P in water at 20°C		%m/m	0.01
Solubility of water in Cardura E10P at 20°C		%m/m	0.7
Thermal conductivity at 25°C		W/m°C	0.142

Test Methods

ASTM Standards are published by the American Society for Testing and Materials, 100 Barr Harbor Drive, west Conshohocken, PA 19428-2959, USA or can be found under www.astm.org.

ISO standards are published under the supervision of the International Standards Organisation and are available from National Standards Institutes.

SMS methods mentioned are available from Momentive Europe B.V.

Transportation and Storage

Information on transport, storage, suitable materials for tank construction, etc, is available from Momentive

Specialty Chemicals, via local representative or distributor.

Cardura should be stored at ambient temperature (min 5 $^{\circ}$ C - max 50 $^{\circ}$ C) in conditions such that moisture is excluded, in the original containers kept tightly closed. Under these conditions the shelf life should be three years from the issue date of Certificate of Analysis.

Handling Precautions

For more detailed information on all aspects relating to Health, Safety and Handling, reference should be made to the Safety Data Sheet of Cardura E10P, which is available from your local Momentive Specialty Chemicals representative or distributor. The precautions advised therein should be strictly observed.